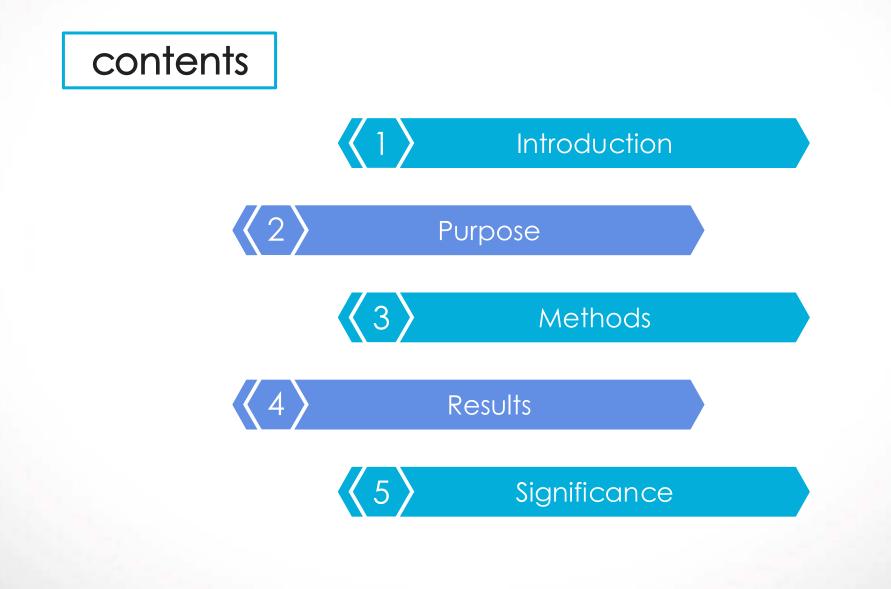




Modeling for Predicting the Growth of Salmonella in Chicken Fillets Under Different Temperatures

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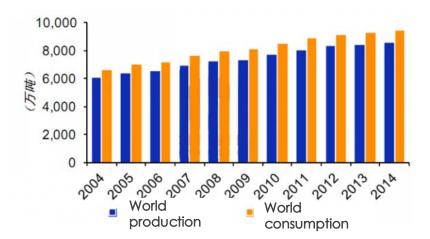
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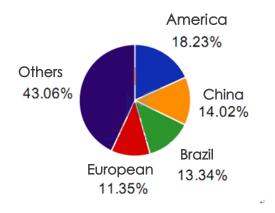












The world's major chicken consumption in 2014 accounted for the proportion of chicken consumption

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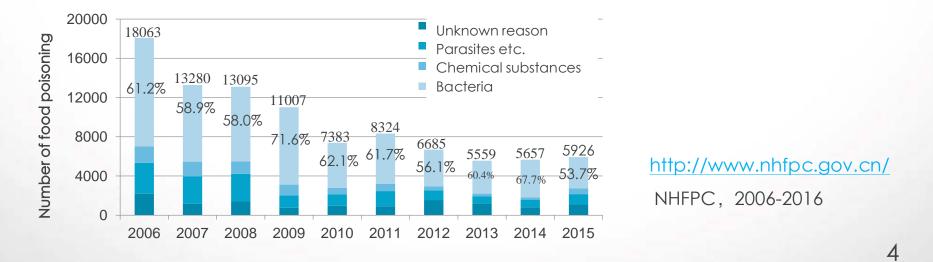
- Over the past three decades, China's per capita poultry consumption has increased from barely 1 kg to over 9 kg per year.
- On a macro level, by 2011 China was already the second largest producer of poultry meat and eggs in the world and the size of the poultry industry continues to expand.
- Today, the poultry industry in China is dominated by chicken production which comprises 70 to 80 percent of all poultry production.
- In 2011, chicken meat was the second largest protein sector after pork. Within the meat protein sector, Chinese people are gradually substituting pork with poultry, which is perceived as healthier than pork.

Foodborne pathogens

http://www.who.int/mediac entre/factsheets/fs399/en/ WHO, 2015-12

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- About 600 million people worldwide (10% of the world's population) suffer from food-borne diseases, of which 42 million people die.
- Children under 5 years of age account for 40% of the total number of food borne diseases, about 125,000 deaths per year.
- Diarrhea is the most common food borne disease, with about 550 million patients and 230,000 deaths each year





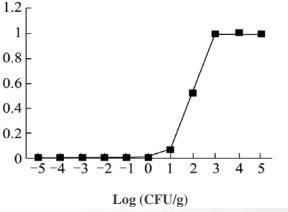
Salmonella



Salmonella

- Poultry supply chains including producers, processors, distributors and retailers face intense pressure from public health agencies and consumers concerning food safety.
- In China, approximately 70% of foodborne bacterial infections in humans were caused by Salmonella. It not only causes serious economic losses to the poultry industry in the country, but, poses a serious threat to human health.
- In nature, chckein is the major host of Salmonella and can provide for widespread transmission of the infection among poultry.

Bacteria	Clinical symptoms	distributed	
Salmonella	Nausea, diarrhea, fever etc.	Eggs, poultry, meat	Р
Bacteria	GB detection method	Limited standard	
Salmonella	GB 4789.4-2010	n=5, c=0,m=0	



Exposure - dose model

N: the number of samples of a batch of products;

C: the number of samples in the batch of samples exceeds the limit of the number of samples (the results exceed the maximum number of qualified bacteria limit);

M: qualified bacteria limit





2 Purpose

Walmart Foundation founded project:

Poultry Excellence in China: Improving Food Safety in Poultry Supply Chains



3. Supply chain management integrated with risk assessment for food safety of poultry products:

To construct a quantative risk assessment model for Salmonella in yellow broiler and white broiler from farm to table.

To identify the critical control points where the bacteria prevalence and contamination level could be changed.

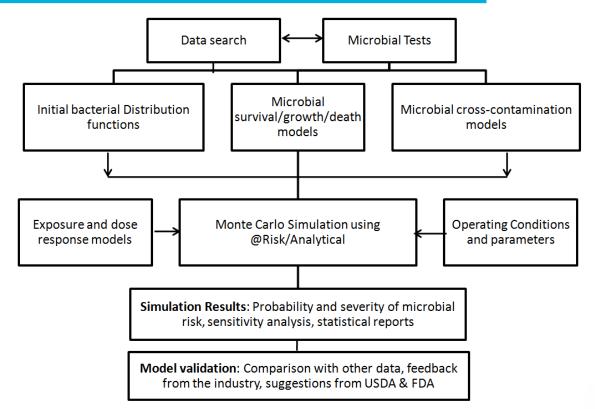
■To assess the effects of intervention measures aimed at reducing risk.







Microbiological Quantitative Risk Assessment

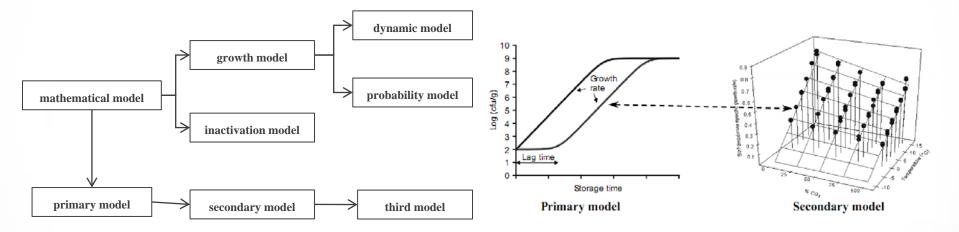


A food from farm to table goes through the production, processing, distribution, sales and storage and many other links. In the process of exposure assessment, the main factors affecting the safety of food throughout the process should be considered and analyzed to find out, Breaking time lag and the result lagging behind of the traditional method and take effective measures to control risk.





Microbial prediction model classification



Primary models	Secondary models	Teriary models
Gompertz function	Square root models	Pathogen Modeling Programme
Logistic model	Arrhenius model	Growth Predictor
Baranyi model	Arrhenius model	Pseudomonas Predictor
Rosso model	Response surface models	ComBase
Monod model	γ-models	Sym' Previus
D value of inactivation	Z models	Seafood Spoilage and Safety Predictor

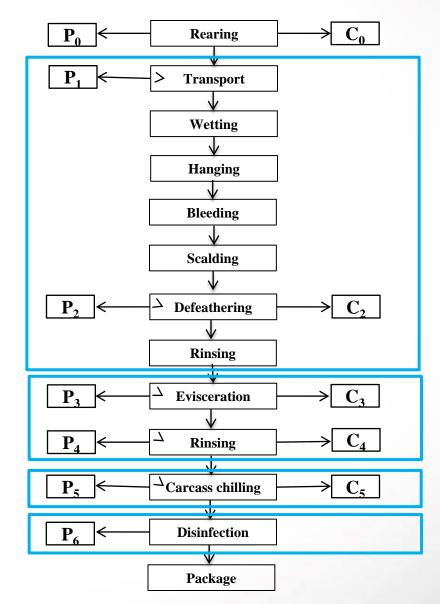




2 Purpose

Module	Factor
Module 1	The initial contamination prevalence, concentration, room temperature, time scald temperature, scald time.
Module 2	Bore out and Inside Washing cross contamination.
Module 3	Chilling temperature, time, cross contamination.
Module 4	Concentration of disinfection, temperature, time, cross contamination.

The objective of this study was to compare the performance of empirical models for predicting the growth kinetics of *Salmonella* in chicken fillets under different temperatures.



Schematic diagram of exposure assessment for *Salmonella* in yellow broiler slaughter house 9



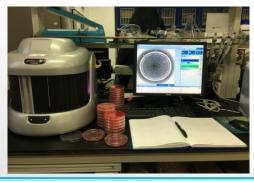


3 Methods

- Chicken fillets (size: 2cm×1cm×1cm; weight: 2±0.3g) were inoculated with three-strains of cocktail *Salmonella* (ATCC 14028, 50335, 51957) at the initial contamination level of 4~5 log₁₀ CFU/g, and then stored at temperatures of 13, 16, 25, 33 and 37°C.
 - 1、Inoculation



6、Colony Counter



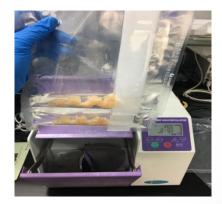
IAFP2017 ANNUAL MEETING 2、Incubate under different temperature



5、Incubator, 37 ℃



3、Stomacher



4、Spiral plate





3 Methods

> Primary model

Huang model (Huang, 2008)

 $Y(t) = Y_0 + Y_{max} - \ln\{e^{Y_0} + [e^{Y_{max}} - e^{Y_0}] e^{-\mu_{max}B(t)}\}$ $B(t) = t + \frac{1}{\alpha} \ln \frac{1 + e^{-\alpha(t-\lambda)}}{1 + e^{\alpha\lambda}}$

Baranyi model (Baranyi and Roberts, 1995)

$$Y(t) = Y_0 + \mu A(t) - \ln \left\{ 1 + \frac{exp[\mu_{max}A(t)] - 1}{exp(Y_{max} - Y_0)} \right\}$$
$$A(t) = t + \frac{1}{\mu_{max}} \ln [exp(-\mu_{max}t) + exp(-h_0) - exp(-\mu_{max}t - h_0)]$$

Reparamerized Gompertz model (Zwietering, Jongenburger, Rombouts, and van't Riet, 1990)

$$Y(t) = Y_0 + (Y_{max} - Y_0)exp\left\{-exp\left[\frac{\mu_{max}e}{Y_{max} - Y_0}(\lambda - t) + 1\right]\right\}$$

Three-phase linear model (Buchanan, Whiting, and Damert, 1997)

 $y = y_0, if t < lag$ $y = y_0 + k(t - lag), if lag \le t < t_{max}$ $y = y_{max}, if t \ge t_{max}$ $y = y_0, if t < lag$ $y = y_0 + k(t - lag), if t \ge lag$





3 Methods

Secondary model

Ratkowsky square-root model (Ratkowsky et al., 1983)

 $\sqrt{\mu} = \alpha (T - T_0)$

Huang square-root model (Huang, Hwang, and Phillips, 2011a)

 $\sqrt{\mu} = \alpha (T - T_{min})^{0.75}$

Arrhenius-type model (Huang, Hwang, and Phillips, 2011b)

$$\mu_{max} = a(T + 273.15)exp\left\{-\left[\frac{\Delta G'}{R(T + 273.15)}\right]^{n}\right\}$$

Model evaluation

Statistical indices of R^2 and RMSE were used for model evaluation. Independent trials were conducted, and Bias factors (B_f) and Accuracy factors (A_f) were calculated for model validation.

AIC =
$$n \times ln\left(\frac{SEE}{n}\right) + 2(p+1) + \frac{2(p+1)(p+2)}{df-2}$$

 $Af = 10^{(\sum[N_{pre}-N_{ebs}])/n}$
 $Bf = 10^{(\sum[N_{pre}-N_{ebs}])/n}$



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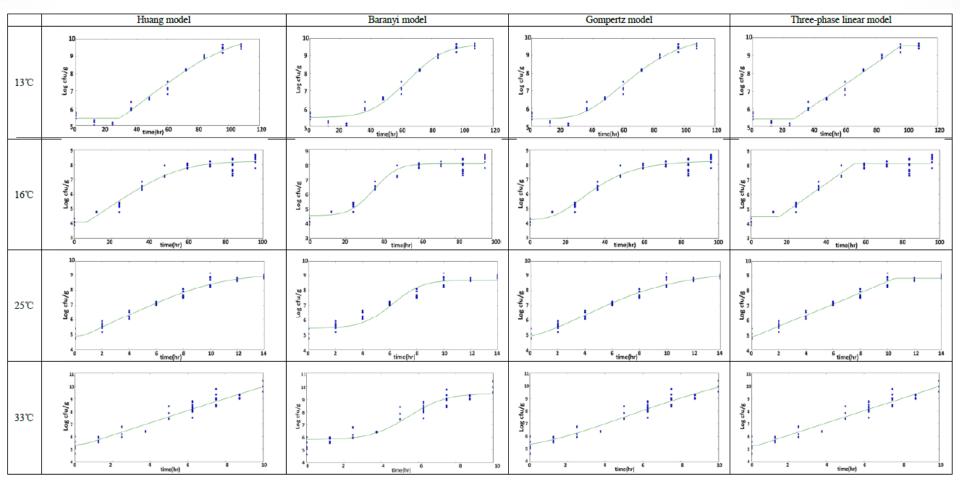


Fig.1 Primary model fitting results

The modified Gompertz model described growth data the best, followed by Huang model. 13





_	Tab.1 Goodness-of-fit and comparison of primary model				Tab.2 Fitting parameters of primary model						
		Huang model	Baranyi model	Gompertz model	Three-phase linear model		Parameters	Huang model	Baranyi model	Gompertz model	Three-phase linear model
	SSE	2.150	2.220	2.103	1.865		Y0	5.397	5.508	5.439	5.397
	MSE	0.065	0.065	0.064	0.057		Lag	28.41	-	33.41	26.61
13°C	RMSE	0.255	0.256	0.252	0.238	13°C	Ymax	10.11	9.587	10.24	9.536
	residual stdev	0.241	0.245	0.238	0.224		mumax	0.066	0.110	0.072	0.059
	AIC	-94.28	-95.10	-95.10	-99.55						
	critical t-value	2.034	2.032	2.034	2.034		Y0	4.106	4.525	4.242	4.449
	SSE	5.364	6.159	4.935	5.780	16°C	Lag	7.084	-	12.13	15.03
	MSE	0.114	0.128	0.105	0.123		Ymax	8.207	8.043	8.241	8.063
16'C	RMSE	0.338	0.358	0.324	0.351		mumax	0.088	0.191	0.094	0.090
100	residual stdev	0.324	0.348	0.311	0.337		Y0	4.868	5.424	4.541	4.868
	AIC	-103.86	-99.81	-108.11	-100.05		Lag	0.540	-	-0.111	0.209
	critical t-value	2.012	2.011	2.012	2.012	25°C	Ymax	9.111	8.691	9.379	8.807
	SSE	3.204	9.927	3.335	2.851		mumax	0.444	1.073	0.433	0.379
	MSE	0.056	0.171	0.059	0.050		Y0	5.318	5.811	4.865	5.315
25°C	RMSE	0.237	0.414	0.242	0.224		Lag	0.383		-0.023	0.380
25 0	residual stdev	0.229	0.403	0.234	0.216	33°C	Ymax	12.40	9.419	12.26	-
	AIC	-168.74	-102.76	-166.29	-175.85						
	critical t-value	2.003	2.002	2.003	2.003	mun	mumax	0.490	1.249	0.527	0.482
	SSE	8.560	12.443	8.359	8.570						
	MSE	0.171	0.244	0.167	0.168	The average maximum growth rates of					ates of
33°C	RMSE	0.414	0.494	0.409	0.410	Salmonella in chicken fillets were 0.075,					
350	residual stdev	0.398	0.480	0.393	0.398						
	AIC	-88.46	-71.26	-89.75	-91.40	0.090, 0.438, 0.508, 0.785 CFU/g per hour at					
	critical t-value	2.009	2.008	2.009	2.008	13, 16, 25, 33 and 37°C, respectively.				ely. 14	





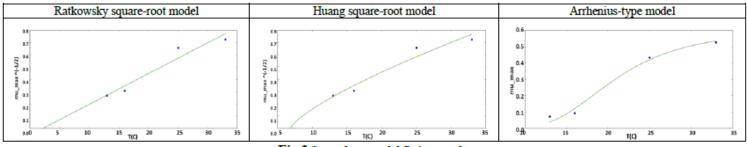


Fig.2	2 Second	ary mod	el fitting	results
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	Table Goodiness of it and comparison of secondary model					
	Ratkowsky square-root model	Huang square-root model	Arrhenius-type model			
SSE	0.011	0.009	0.002			
MSE	0.006	0.005	0.002			
RMSE	0.075	0.068	0.046			
residual stdev	0.053	0.048	0.023			
critical t-value	4.303	4.303	12.71			
R ²	0.932	0.942	0.988			
Bf	1.01	1.01	1.01			
Af	1.10	1.10	1.04			

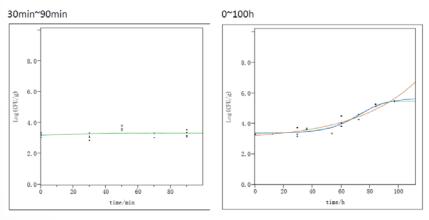
Tab.3 Goodness-of-fit and comparison of secondary model

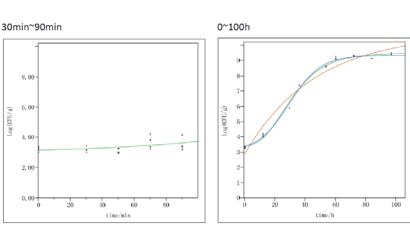
 R^2 for Arkhenky model describing the maximum growth rate obtained from the modified Gompertz model was 0.99, which was the best among selected secondary models (RMSE=0.047, B_f =1.01, A_f =1.04).



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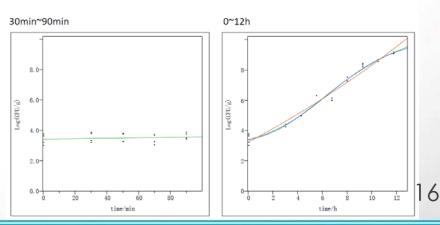
Besides, another five-strain cocktail Salmonella were used to validate the models at 8C, 18C, 25C, 33C and the Af and Bf were within the acceptable range (using modified Gompertz model and scArkhenky model).





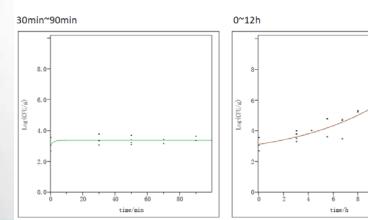


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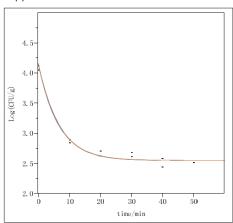






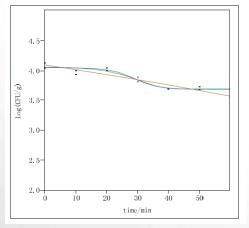
- > Other works: Carcass chilling & Disinfection
- > Concentration of disinfection, temperature, time

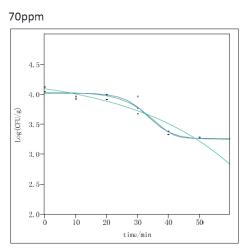
90ppm



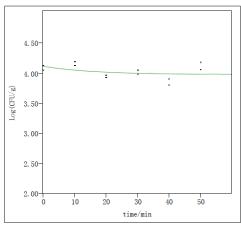
30 ppm

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50 ppm



5 Significance

The selected model is able to predict the growth of Salmonella in chicken fillets under different temperatures in processing and storage conditions, which will be used in microbial prediction models and quantitative risk assessment model for Salmonella in white and yellow broiler supply chains.













Thanks for your attention.